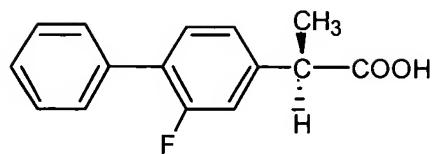
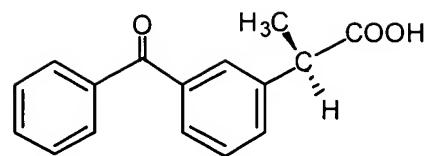


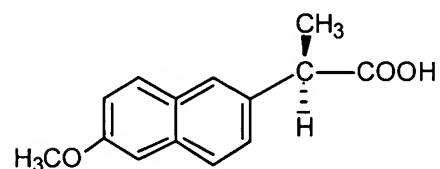
FIG. 1



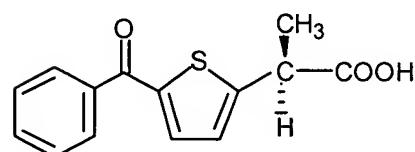
R-Flurbiprofen



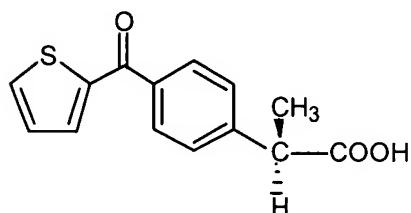
R-Ketoprofen



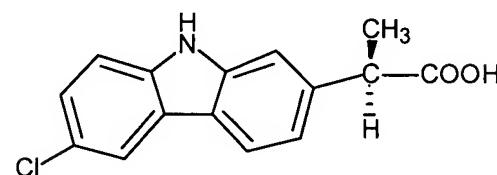
R-Naproxen



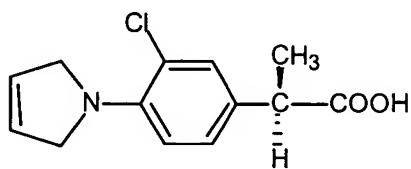
R-Tiaprofen



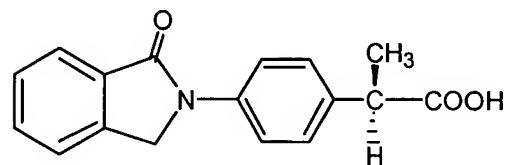
R-Suprofen



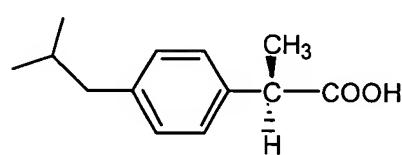
R-Carprofen



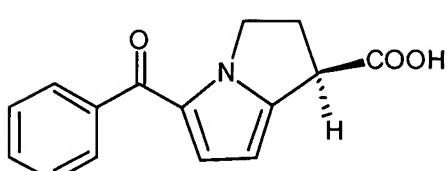
R-Pirprofen



R-Benoxaprofen

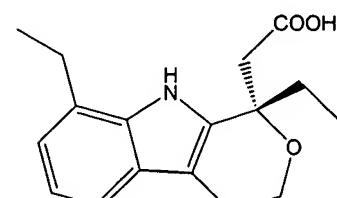


R-Indoprofen



R-Ketorolac

R-Ibuprofen



R-Etodolac

FIG. 2

General Synthesis:

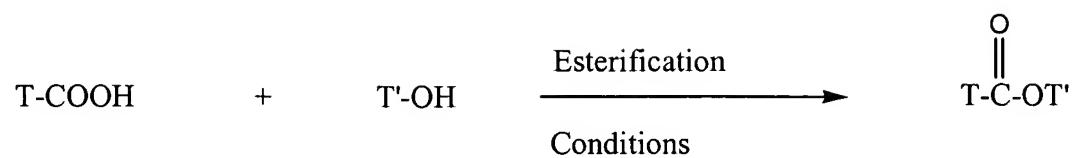


FIG. 3

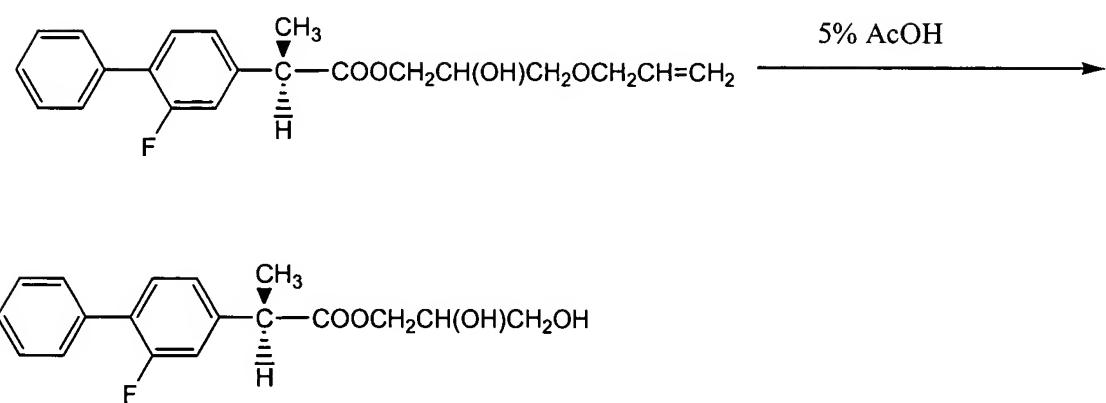
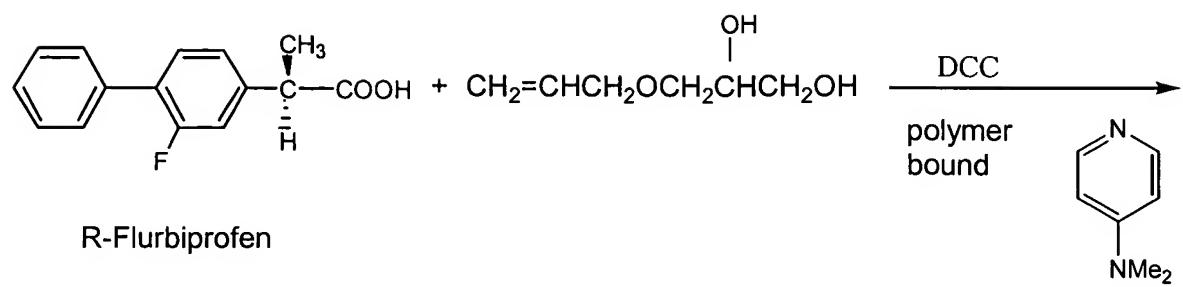


FIG. 4